

Press "Unlock" on the touchscreen and open the lead panels approx. 24" The belt connection assembly is located on the backside of the lead panel..



Remove the two screws from the belt connection assembly.

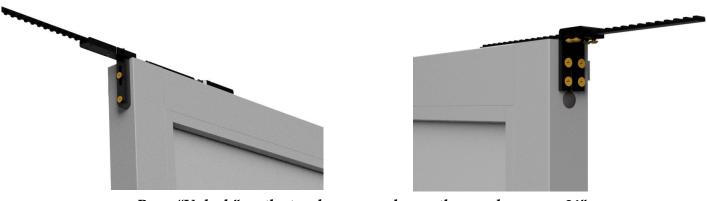


Manually pull the belt connection assembly towards the open position until the hardware is clear of the panel to be removed.

After service is complete, reverse the steps to reconnect the automation hardware and reset the system.

System Reset Procedure

- 1. Make sure the belt connection assembly is securely reconnected.
- 2. Move the lead panel to the closed position.
- 3. On the bottom of the touchscreen arrow over to the diagnostic page.
- 4. Press and hold the "System Reset" button until prompted to release.
- 5. Press "Open" to confirm system reset.
- 6. Contact Summit Automation customer service with any questions: (480) 500-5468.

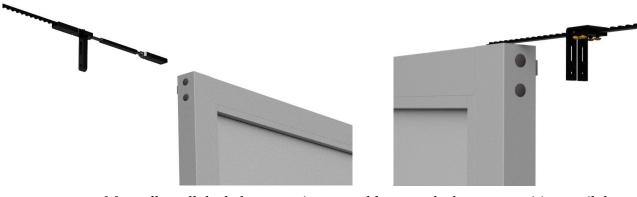


Press "Unlock" on the touchscreen and open the panels approx. 24"

The belt connection assembly is located on the backside of the lead panel, and the bi-part bracket is located on the backside of the secondary lead panel.



Remove the two screws from the belt connection assembly and the four screws from the bi-part bracket.



Manually pull the belt connection assembly towards the open position until the hardware is clear of the panel to be removed.

After service is complete, reverse the steps to reconnect the automation hardware and reset the system.

System Reset Procedure

- 1. Make sure the belt connection assembly and the bi-part bracket are securely reconnected.
- 2. Move the lead panels to the closed position.
- 3. On the bottom of the touchscreen arrow over to the diagnostic page.
- 4. Press and hold the "System Reset" button until prompted to release.
- 5. Press "Open" to confirm system reset.
- 6. Contact Summit Automation customer service with any questions: (480) 500-5468.



Place the 1/4" pin panel bracket into the turnbuckle on the top of the lead panel Pre drill 1/4" pin panel bracket using a 3/32" drill bit

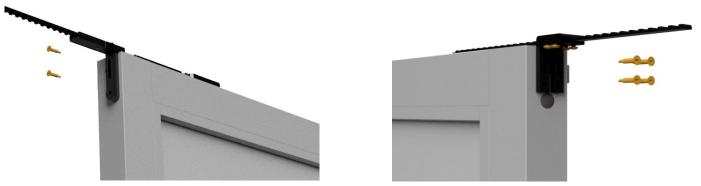


Making sure the 1/4" pin bracket is connected to the turnbuckle securely attach the 1/4" pin to the lead panel

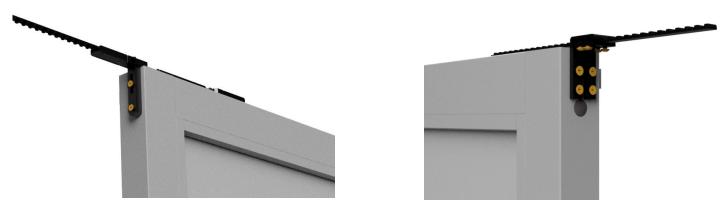
After service is complete, reverse the steps to reconnect the automation hardware and reset the system.

System Reset Procedure

- 1. Make sure the belt connection assembly is securely reconnected.
- 2. Move the lead panel to the closed position.
- 3. On the bottom of the touchscreen arrow over to the diagnostic page.
- 4. Press and hold the "System Reset" button until prompted to release.
- 5. Press "Open" to confirm system reset.
- 6. Contact Summit Automation customer service with any questions: (480) 500-5468.



Place the 1/4" panel bracket pin into the turnbuckle on the top of the lead panel. Pre drill 1/4" panel bracket pin and the bi-part bracket using a 3/32" drill bit.



Making sure the 1/4" panel bracket pin is connected to the turnbuckle securely attach the 1/4" pin to the lead panel using 1-3/4" wood screws (wood doors only) or 1" metal screws (aluminum doors only). Securely attach the bi-part bracket to the secondary lead panel using 1-3/4" wood screws (wood doors only) or 1" metal screws (aluminum doors only).

After service is complete, reverse the steps to reconnect the automation hardware and reset the system. System Reset Procedure

- 1. Make sure the belt connection assembly and the bi-part bracket are securely reconnected.
- 2. Move the lead panels to the closed position.
- 3. On the bottom of the touchscreen arrow over to the diagnostic page.
- 4. Press and hold the "System Reset" button until prompted to release.
- 5. Press "Open" to confirm system reset.
- 6. Contact Summit Automation customer service with any questions: (480) 500-5468.